



HENAN OLI INDUSTRY CO.,LTD

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Laser Welding Fin Tube

高效节能翅片管



河南欧力实业有限公司

HENAN OLI INDUSTRY CO.,LTD

激光焊接专家 • 专业制造品质 • 服务成就客户
Laser welding expert • Professional quality • Service satisfying customers

Throughput

主要生产及检测设备

List of main production and testing equipment



| | |
|-------------------------------------|---------|
| 激光切割机 | 1台 |
| Laser cutting machine | 1 set |
| 激光焊接机 | 10套 |
| Laser welding machine | 10 sets |
| 金相分析仪 | 1套 |
| Metallographic analyzer | 1 set |
| 数控转塔冲床 | 1套 |
| CNC turret punch press | 1 set |
| 普通冲床 | 2台 |
| Ordinary punch | 2 sets |
| 专用冲床 | 3台 |
| Special punch | 3 sets |
| 专用换热器流水线 | 1套 |
| Dedicated heat exchanger line | 1 set |
| 数控剪板机 | 1台 |
| CNC shearing machine | 1 set |
| 数控折弯机 | 1台 |
| CNC bending machine | 1 set |
| 数控弯管机 | 3套 |
| CNC pipe bender | 3 sets |
| 自动液压胀管机 | 3套 |
| Automatic hydraulic booster | 3 sets |
| 半自动切管机 | 1台 |
| Semi-automatic pipe cutting machine | 1 set |
| 全自动切管机 | 2台 |
| Automatic pipe cutter | 2 sets |
| 检测设备MPa试压机 | 1套 |
| Test equipment MPa test press | 1 set |
| 空调主机测试中心 | 1套 |
| Air conditioner testing center | 1 set |



Product range

- 激光焊接机10套, 年生产能力50万米
10 sets of Laser welding machines, annual production capacity up to 500,000 meters.
- 基管 ϕ 10mm以上, 基管壁厚0.8mm以上, 翅片厚0.5mm
The base tube is with diameter more than 10mm and wall thickness more than 0.8mm, and the fin thickness is 0.5mm.
- 检测设备达30MPa试压
Test equipment reaches 30MPa test pressure.
- 材质: 304、304L、316、316L、316Ti、2205、碳钢、T2、钛
Material: 304、304L、316、316L、316Ti、2205i、Carbon steel、T2



| 基管材质 Material | 基管直径 (mm) | 翅片间距 Fin pitch | 翅片 (片厚*片高) Fin size(Thickness*height) | 翅片管重量 计算公式 | 翅片管散热面积 计算公式 |
|--|-----------------|--------------------|--|--|--|
| 304 / 304L/316/ 316L/316Ti/ 2205/碳钢/T2/ 钛 | ϕ 10*1-2 | 2.0-5.0 | (0.5-0.6) * (5-6) | 翅片管每米重量=(管 外径-管壁厚)*管壁 厚*0.02491+(管 外径+翅片高)*翅 片高*0.02491*翅 片厚/螺距 | 散热管的散热 面积(m ²)= 散热管的表面 积+2散热带的 表面积 |
| | ϕ 12*1-3 | 2.0-5.0 | (0.5-0.6) * (5-6) | | |
| | ϕ 14*1-4 | 2.0-5.0 | (0.5-0.8) * (5-7) | | |
| | ϕ 16*1-4 | 2.0-6.0 | (0.5-0.8) * (5-8) | | |
| | ϕ 18*1-4 | 2.0-6.0 | (0.4-0.8) * (5-9) | | |
| | ϕ 20*1-5 | 2.0-7.0 | (0.4-0.8) * (5-10) | | |
| | ϕ 22*1-5 | 2.0-7.0 | (0.4-0.8) * (5-11) | | |
| | ϕ 25*1.5-5 | 2.0-10.0 | (0.4-0.8) * (5-12.5) | | |
| | ϕ 27*2-5 | 2.0-10.0 | (0.4-0.8) * (5-13.5) | | |
| | ϕ 28*2-5 | 2.0-10.0 | (0.4-0.8) * (5-14) | | |
| | ϕ 30*2-8 | 2.0-12.0 | (0.4-0.8) * (5-15) | | |
| | ϕ 32*2-8 | 2.0-12.0 | (0.4-0.8) * (5-16) | | |
| | ϕ 34*2-8 | 2.0-12.0 | (0.4-0.8) * (5-17) | | |
| | ϕ 36*2-8 | 2.0-12.0 | (0.4-0.8) * (5-18) | | |
| | ϕ 38*2-8 | 2.0-12.0 | (0.4-0.8) * (5-19) | | |
| | ϕ 40*2-8 | 2.0-12.0 | (0.4-0.8) * (5-20) | | |
| | ϕ 42*2-8 | 2.0-14.0 | (0.4-0.8) * (5-21) | | |
| | ϕ 45*2-8 | 2.0-14.0 | (0.4-0.8) * (5-22.5) | | |
| | ϕ 48*2-8 | 2.0-14.0 | (0.4-0.8) * (5-24) | | |
| ϕ 50*2-8 | 2.0-14.0 | (0.4-0.8) * (5-25) | | | |
| ϕ 76*4-10 | 3.0-15.0 | (0.8-2) * (5-25) | | | |
| ϕ 114*4-10 | 3.0-15.0 | (0.8-2) * (5-40) | | | |
| ϕ 159*4-10 | 3.0-15.0 | (0.8-2) * (5-40) | | | |

领先科技 服务全球

Leading technology service around the world



售后服务承诺

After-sales service commitment

- 我公司以诚信为本，用户至上为原则，对公司加工出厂的合格产品有专业技术、销售人员定向跟踪服务。
 - 服务宗旨：快速、果断、准确、周到、彻底。
 - 服务目标：服务质量赢得用户满意。
 - 服务效率：供方接到通知后，技术服务人员24小时内到达现场。
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- Our company is based on the principle of honesty and customer first. We have professional technology and directional tracking service for the qualified products processed.
 - Service tenet: fast, decisive, accurate, thoughtful and thorough.
 - Service goal: the quality of service wins user satisfaction.
 - Service efficiency: after receiving the notice, the technical service staff will arrive at the site within 24 hours.

